



Dart Aerospace Ltd.
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RBE703A94-1130-01-01

Job Sheet 180190



Part No: RBE703A94-1130-01-01

Job Qty: 5 ea

Part Name: Immobilizing Clip Assembly



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Small Fab-4		MLL
120	Small Fab	5 pcs	7/30/18	7/30/18	0.00	5.00	Small Fab-3		MLL DAS
130	QC	5 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
140	Packaging	5 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		DAS MLL 2-89
150	QC21-SA	5 Ea	7/30/18	7/30/18	0.00	0.00	QC21		21 9-89

Part Op 120 - Assemble as per DWG. Sheet 2
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
64 90353A217	Pan Head Machine Screw M4 x 0.7mm x 20mm	410 Ea (2 ea)	90-Start up Operation	FM 138414-5
67 91166A270	Washer, M8	820 Ea (4 ea)	90-Start up Operation	5091267
51 91595A112	Dowel Pin ØM3 x 12mm	410 Ea (2 ea)	90-Start up Operation	5091266
40 98296A881	Roll Pin Ø1/8 X 3/4	410 Ea (2 ea)	90-Start up Operation	FA 158911-33
133 RBE703A94-1130-01-03	Bottom Fixture 1	25 Ea (1 ea)	90-Start up Operation	5081011
133 RBE703A94-1130-01-05	Fixture Handle	410 Ea (2 ea)	90-Start up Operation	5077931
131 RBE703A94-1130-01-07	Handle Stud	410 Ea (2 ea)	90-Start up Operation	5054557
133 RBE703A94-1130-01-09	Bottom Fixture 2	25 Ea (1 ea)	90-Start up Operation	5079747
131 RBE703A94-1130-01-11	Angle Indicator	25 Ea (1 ea)	90-Start up Operation	5081684
133 RBE703A94-1130-01-13	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm	10 Ea (2 ea)	90-Start up Operation	5098501

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90353A217	10	86	0
	91166A270	20	51	0
	91595A112	10	33	0
	98296A881	10	236	0
	RBE703A94-1130-01-03	5	12	0
	RBE703A94-1130-01-05	10	18	0
	RBE703A94-1130-01-07	10	5	0
	RBE703A94-1130-01-09	5	12	0
	RBE703A94-1130-01-11	5	12	0
	RBE703A94-1130-01-13	10	12	0

DAS
13
9-89



Container No: S103590

Part: RBE703A94

Job No: 180190

Serial No/ Batch: 1130-01-01

Revision: K

Inspector:

Exp Date:

Instructions:

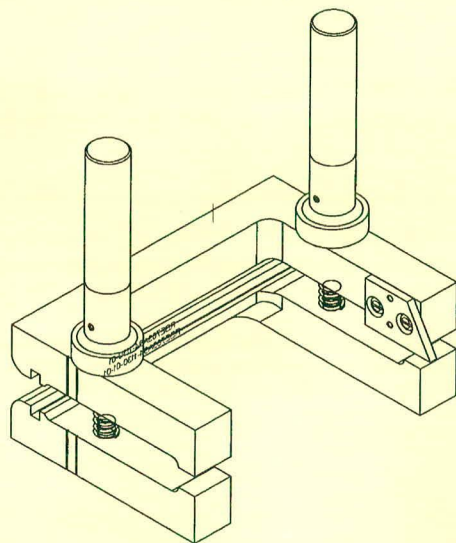
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Email: sales@dartaero.com
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Date: 08/20/18

Part Specifications
Specifications could not be found.

Plex 6/29/18 3:37 PM dart.logan.david

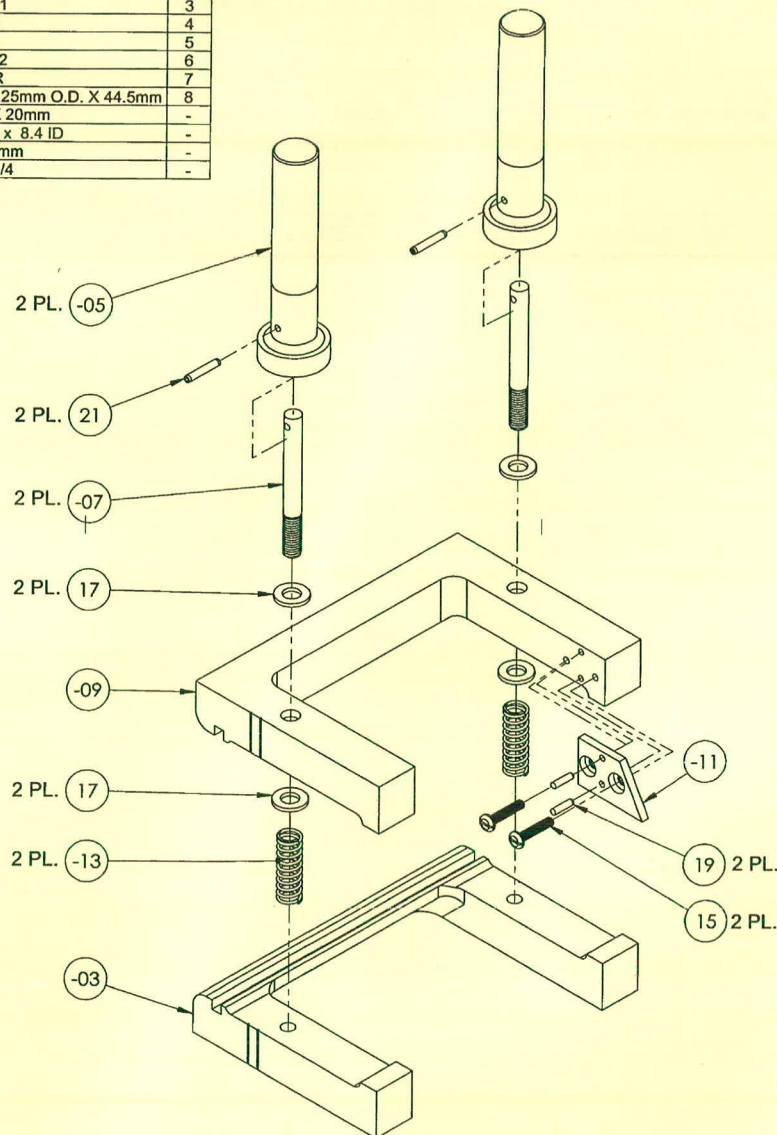
ITEM #	QTY	PART #	TITLE	PG
-03	1	RBE703A94-1130-01-03	BOTTOM FIXTURE 1	3
-05	2	RBE703A94-1130-01-05	FIXTURE HANDLE	4
-07	2	RBE703A94-1130-01-07	HANDLE STUD	5
-09	1	RBE703A94-1130-01-09	BOTTOM FIXTURE 2	6
-11	1	RBE703A94-1130-01-11	ANGLE INDICATOR	7
-13	2	RBE703A94-1130-01-13	COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm	8
15	2	McMaster#90353A217	PAN HEAD M4 X 0.7mm X 20mm	-
17	4	McMaster#91166A270	FLAT WASHER M8 x 16 OD x 8.4 ID	-
19	2	McMaster#91595A112	DOWEL PIN ØM3 X 12mm	-
21	2	McMaster#98296A881	SPRING PIN Ø1/8 X 3/4	-



RBE703A94-1130-01-01 IMMOBILIZING CLIP ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A



DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE IMMOBILIZING CLIP ASSY			
DWG NO. RBE703A94-1130-01-01		REV K	
DESIGN BY: VM 9/8/2017	XXX ± .005 FRACTIONS ± 1/8		
DRAWN BY: VM 11/24/2017	.XX ± .01 ANGLES ± 5°		
CHECKED: WM 11/30/2017	.X ± .1 SURFACES ± 1/4		
INFO. APPR: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES		
APPROVED: VM 11/30/2017	2. INTERPRET DIM AND TOL PER		
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY		
SCALE: NTS	WEIGHT: N/A	SHEET 2 OF 17	
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